

	Doc or ECO #:	ECO-71653-001	Date:	01/09/2020	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	1/13/2020	Quality Approval:	aeg

P/N #:	71653	Effective Date:	January 13, 2020
Title:	Graphical Overlay for Pro4 Hand Controller		

1.0 Purpose / Summary

A graphical overlay was designed for the Pro 4 Hand Controller to bring it in line with our current Mission Specialist offerings.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71653	Top Level Assembly	☐	☐	☒	B
52329	Old individual sticker sheets	☒	☐	☐	A
72291	New Standard Pro4 Overlay	☐	☒	☐	A

3.0 Detail

- A simple ECO to remove the individual stickers (52329) from the Pro 4 Hand Controller and replace them with a single Graphical Overlay Sticker (72291)

4.0 Disposition of Material

- Properly dispose of any 52329
- In the case of an older system missing a single sticker from the 52329 sticker pack, remove all stickers and replace with the current 72291 Overlay

5.0 Action Items

Action	Department	Acknowledgement Initials
Properly dispose of any stock of 52329	Inventory	SL
Update BOMs	Engineering	SCL
Update Epicor	Purchasing	JB/RN

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6.0 Modified / Referenced Documents:

Document	Current Revision
BOM-71653	B

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change